



Installation instructions for ATP G2 Cylinder Head



Please note Head orientation is brass water fittings should be to the carb side.

1. Remove the OEM head and clean gasket surfaces being careful not to drop anything down inside the bore.
2. Undo the M10 cylinder bolts one at a time.
3. Fit the underside o'rings into place, being careful not stretch it. Use a little grease on the seals to help hold them in place.
4. Place small O'rings into the head body
5. Apply a thin layer of RTV sealant or similar to all cylinder surfaces

Caution-If too much is used there is a danger this will ooze out and block the waterways.

6. Place head onto cylinder ensuring correct orientation and bolt into place using original M8 bolts.
7. Screw in the girdle studs using 2 M10 nuts to tighten. These do not have to be particularly tight.
8. Starting from the centre and working outwards, torque head bolts to 22 ft/lbs, torque girdle nuts to 28 ft/lbs.
9. **Re check all torque settings after 5 hours use.**

This head will raise your compression ratio so you must now run Super Unleaded fuel and use BR8ES Spark plugs (long reach)

If at any time before or during this installation you have any problems or questions do not hesitate to call us on the above number.

DISCLAIMER

You the purchaser accept ALL responsibility for any conceivable damage caused whilst installing this product. Inexperience persons may wish to peruse professional guidance from a qualified person before attempting installation of this product. These instructions have been prepared as guidelines for experienced users of the tools and materials needed for the installation of this product. The owners and manufactures of Air Time Products cannot be held accountable for any injury resulting from the use, misuse or misapplication of this product. **For competition use only.**